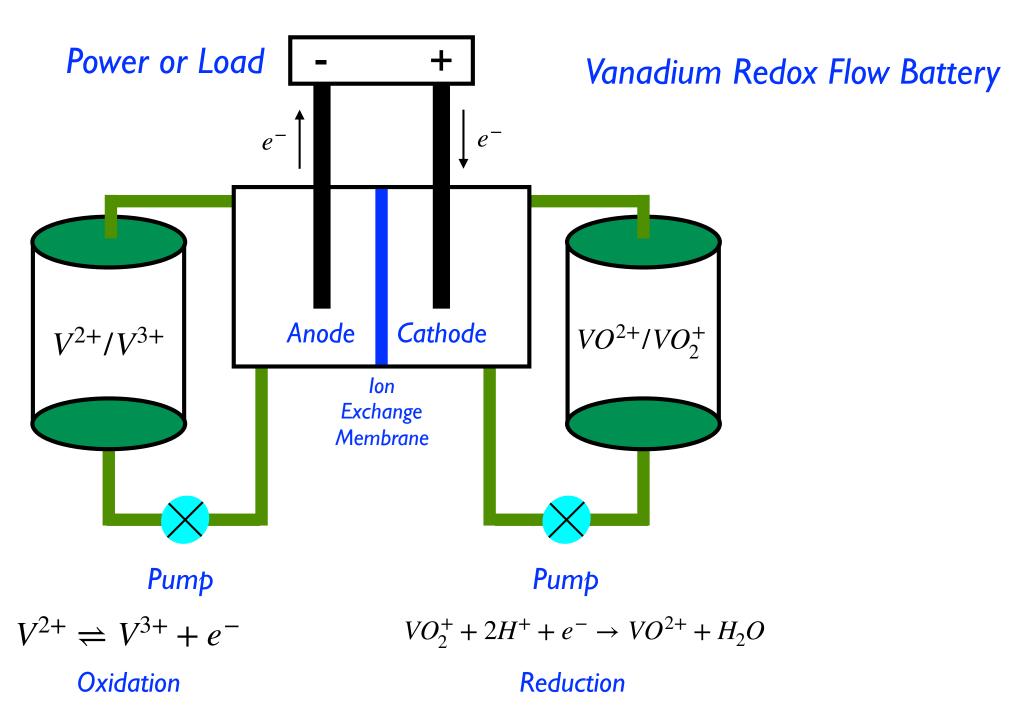


Vanadium Oxidation States

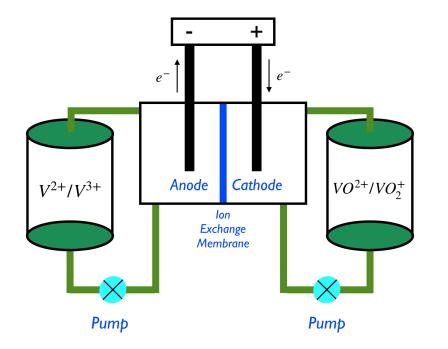
$$V^{2+}$$
 V^{3+} VO^{2+} VO_2^+

World's Largest Battery? 200MW/800MWhr

Chem M3LC



Chem M3LC



Cathode Half Cell Potential: $E^{0}_{red} = 1.00V$

$$VO_2^+ + 2H^+ + e^- \rightarrow VO^{2+} + H_2O$$

Anode Half Cell Potential: $E_{0ox} = -.26V$

$$V^{3+} + e^- \rightleftharpoons V^{2+}$$

$$E_{cell} = E_{red} - E_{ox}$$

$$E_{cell}^0 = 1.00V - (-0.26V) - = +1.26V$$

Spontaneous Discharge Reaction

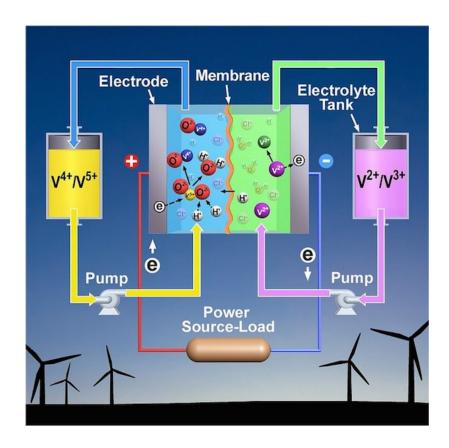
Chem M3LC



Solar Panel Charging



Canadian Installation



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Excerpted from Xing Xie: http://large.stanford.edu/courses/2011/ph240/xie2/

Picture from https://cleantechnica.com/ 2015/06/21/flow-battery-vs-tesla-batterysmackdown-looming/